



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-115
Job Sheet 170664



Part No: D350-567-115

Job Qty: 2 ea

Part Name: Replacement Interior Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG DSI9745-011 REV A, IIN-D350-567 REV E SHEET 28 IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/26/18	1/26/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 22 2018
110	Packaging	2 pcs	1/26/18	1/26/18	0.00	0.00	Packaging1-3		JAN 22 2018
120	QC	2 pcs	1/26/18	1/26/18	0.00	0.00	QC4		JAN 22 2018
125	DC	2 pcs	1/26/18	1/26/18	0.00	0.00	DC		JAN 22 2018
130	Packaging	2 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3-1		JAN 22 2018
140	QC21-FG	2 Ea	1/26/18	1/26/18	0.00	0.00	QC21		JAN 24 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt 5033416	8 Ea (4 ea)	90-Start up Operation	
AN526C632R12	Screw 5033415	18 Ea (9 ea)	90-Start up Operation	
D2463 5033386	1/2" Seal (\$ Per Foot) (0.33) piece	8.8200 ft (4.41 ea)	90-Start up Operation	
D3293-1	Doubler For Interior Window For -111F163722	2 Ea (1 ea)	90-Start up Operation	
D3294-1	Bracket For Interior Window For -115F163899	2 Ea (1 ea)	90-Start up Operation	
D3295-041	Replacement Interior Window For -1115033382	2 Ea (1 ea)	90-Start up Operation	
D3296-041	Replacement Interior Door For -111	2 Ea (1 ea)	90-Start up Operation	5033354
D5420-1	Doubler Plate 15154612	2 Ea (1 ea)	90-Start up Operation	
DT6430	Template	2 (1 ea)	90-Start up Operation	
MS20426AD3-5	Rivet 5033375	16 Ea (8 ea)	90-Start up Operation	
MS20470AD4-5	Rivet, Universal Head 5033373	4 Ea (2 ea)	90-Start up Operation	
MS20470AD4-6	Rivet, Universal Head 5033366	230 Ea (115 ea)	90-Start up Operation	
MS20470AD4-7	Rivet, Universal Head 5033362	30 Ea (15 ea)	90-Start up Operation	
MS21042L06	Nut 5033359	18 Ea (9 ea)	90-Start up Operation	
MS21062L3	Nut Plate 5033356	8 Ea (4 ea)	90-Start up Operation	
NAS1149DN632J	Washer 5033350	18 pcs (9 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

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DART
AEROSPACE
S034200



Replacement Interior Window

PART NO:
Original Serial #: S034200
D350-567-115
Packaging CHG005
Operation:
Change No:

Mfg Date: 01/22/18
Job No: 170664

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0800	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	¼ TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

EDIT 5.0/25.7 **PARTS LIST:**

REFERENCE ONLY

For customers with kits D350-567-013/-015/-017/-023/-025/-027/-117 @ CHG002 and earlier,
 Customers with kits D350-567-111 @ CHG006 and earlier,
 Customers with kits D350-567-115 @ CHG004 and earlier,
 Customers with kits D350-567-031/-031B/-111B/-115B @ CHG001 and earlier,
 Procure kit DSI 9745-011

Item	Qty -011	Part Number	Description
	X	DSI 9745-011	FIRE EXTINGUISHER RELOCATION KIT
1	1	D5420-1	DOUBLER PLATE
2	4	AN3-4A	HEX HEAD BOLT
3	8	MS20426AD3-5	CSK RIVET
4	4	MS21062L3	NUTPLATE

For customers with kits D350-567-013/-015/-017/-023/-025/117 @ CHG003 and later,
 Customers with kits D350-567-111 @ CHG007 and later,
 Customers with kits D350-567-115 @ CHG005 and later,
 Customers with kits D350-567-031/-031B/-111B/-115B @ CHG002 and later,
 Refer to Installation Instructions D350-567 and ICA-D350-567 and update the parts list as follows:

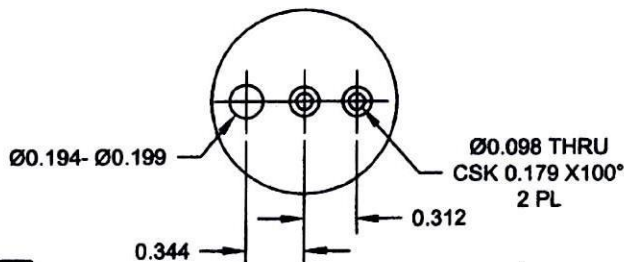
EDIT 5.0 ADD:

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
			1	1	D5420-1	DOUBLER PLATE
			4	4	AN3-4A	HEX HEAD BOLT
			8	8	MS20426AD3-5	CSK RIVET
			4	4	MS21062L3	NUTPLATE

EDIT 4.0/25.5 **WEIGHT AND BALANCE:**

*Note: Does not include fire extinguisher weight

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
DSI 9745-011 (Primary Location)	0.1 lb	+1.6 in	+16 in lb	72.2 in	7.2 in lb
Fire Extinguisher Relocation Kit	0.05 kg	+0.04 m	+0.02 m kg	1.83 m	0.1 m kg
DSI 9745-011 (Alternate location)	0.1 lb	-4.4 in	-44 in lb	65.4 in	6.5 in lb
Fire Extinguisher Relocation Kit	0.05 kg	-0.11 m	-0.01 m kg	1.66 m	0.1 m kg



DETAIL A

(NUT PLATE HOLE PATTERN)

CANADA
 DEPARTMENT OF TRANSPORT
 AIRCRAFT CERTIFICATION
 BRANCH
 DAO # 01-O-01

APPROVED

BY: *[Signature]*
 D. SHEPHERD (DE # 02)

DATE: 16.04.06
 CERT. NO.: SH92-18
 ISSUE NO.: 6

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. DSI 9745 REV. A SHEET 2 OF 3 SCALE NTS COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.
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CHECKED		
MFG. APPR.	N/A	
APPROVED	<i>[Signature]</i>	
DE APPR.	<i>[Signature]</i>	
DATE	16.04.06	

Change Record

PAGE 1 OF 1

Part Number: D350-567-115

Description: REPLACEMENT INTERIOR FLOOR WINDOW

[illegible]